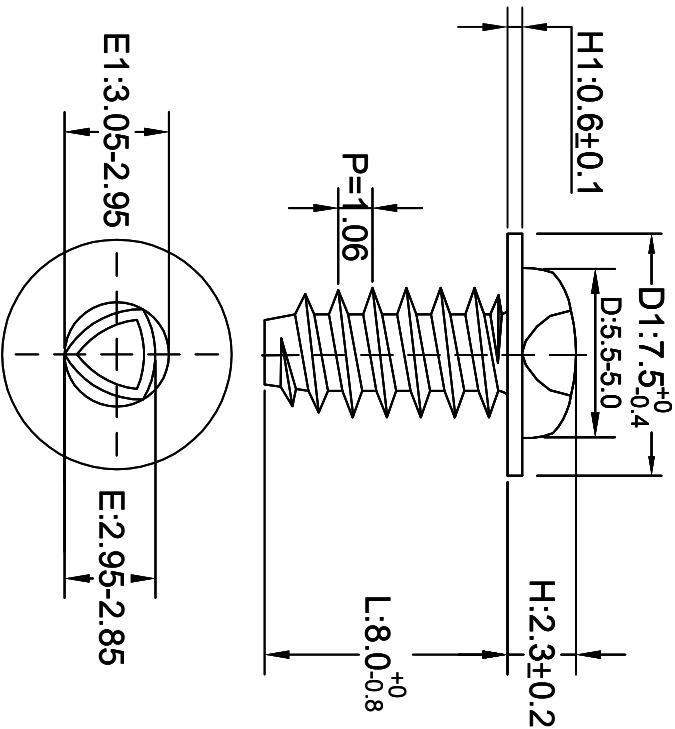
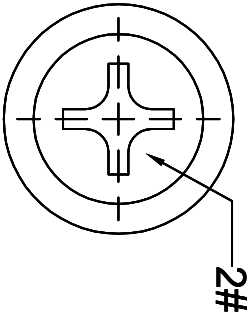
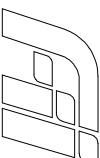
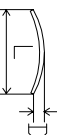


| D     |       | C   |     | B          |                     | A         |
|-------|-------|-----|-----|------------|---------------------|-----------|
| REV./ | MARK. | ECN | NO. | DATE       | UPDATE DESCRIPTIONS | SIGNATURE |
| 00    |       |     |     | 2019/04/02 | First Release       | Frank     |



1. Torque strength 10kgf.cm min;
2. Heat treatment core hardness 250-350HV, Surface hardness 450-550HV;
3. Surface treatment by Zn Black with thickness (5-8 um)
4. Surface should not have white rust at 48 hrs, red rust at 48 hrs. of salt spray test.
5. RoHS Control.

|                          |       |                                      |  |                                                                                     |  |                                                                                                                                        |            |                   |      |          |  |
|--------------------------|-------|--------------------------------------|--|-------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------|------------|-------------------|------|----------|--|
| MATERIAL<br>(SPEC.):     |       | SWRCH18A                             |  | SCALE<br>2:1                                                                        |  | <div>Foxconn Industrial Internet<br/>富士康工业互联网</div> |            |                   |      |          |  |
| FINISH:                  |       | Zn Black (Hydrogen relief treatment) |  | SHEET<br>1/1                                                                        |  |                                                                                                                                        |            |                   |      |          |  |
| DIM. TOLERANCES          |       | WARPAGE                              |  | UNIT<br>mm                                                                          |  | PART<br>NAME                                                                                                                           |            | SCREW M3X8        |      | DESIGNED |  |
| DIM.                     | TOL.  | D(MAX.)<br>=0.2%L                    |  |  |  | SIZE                                                                                                                                   | MODEL      | PART NO.          | REV. | CHECKED  |  |
| 0~6                      | ±0.05 | ±0.10                                |  | ANGLE TOLERANCES                                                                    |  | A4                                                                                                                                     | U46X444.00 | 401.01342.005     | 00   |          |  |
| 6~30                     | ±0.10 | ±0.15                                |  | ANGLE                                                                               |  |                                                                                                                                        |            |                   |      |          |  |
| 30~120                   | ±0.15 | ±0.20                                |  | TOL.                                                                                |  |                                                                                                                                        |            |                   |      |          |  |
| 120~300                  | ±0.20 | X°                                   |  | ±0.20°                                                                              |  |                                                                                                                                        | CUSTOMER   | CUSTOMER PART NO. |      | APPROVED |  |
| 300~                     | ±0.25 | X°                                   |  | ±0.10°                                                                              |  |                                                                                                                                        | MODEL      |                   |      |          |  |
| CRITICAL DIM. MARK "*" " |       |                                      |  |                                                                                     |  |                                                      | HDD BOX    |                   |      |          |  |